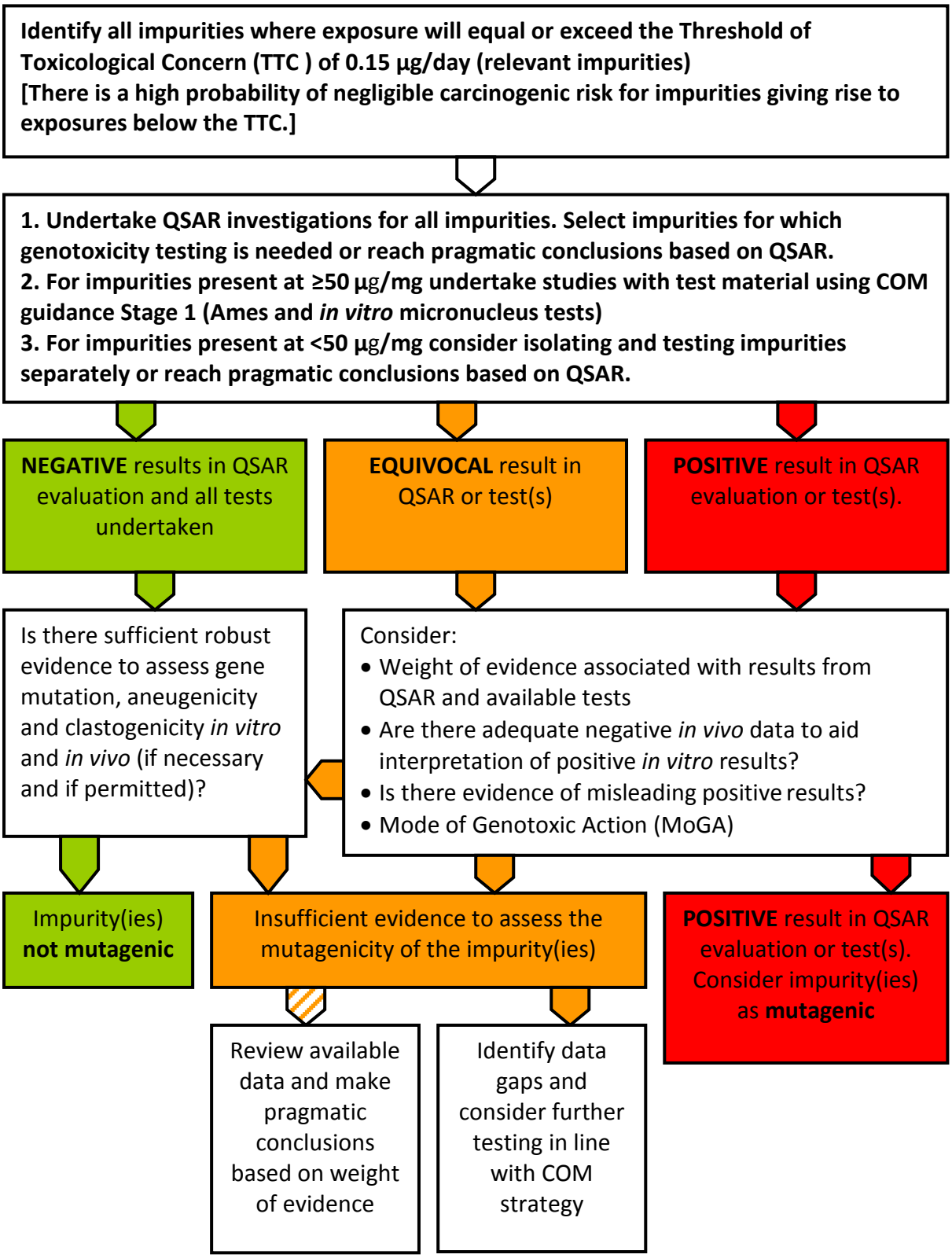Figure 1: Strategy for the Assessment of impurities in test substances